HEC Series

Air-cooled | Water-cooled

Can precisely control the temperature of a heat source or process fluid.

Precisely control the temperature of the circulating fluid by using the Peltier device. Generates little vibration, and is refrigerant-free and environmentally friendly.
Can control the temperature of the heat source by using the external temperature sensor (sold separately). (Automatically adjusts to the effects of ambient temperature.)

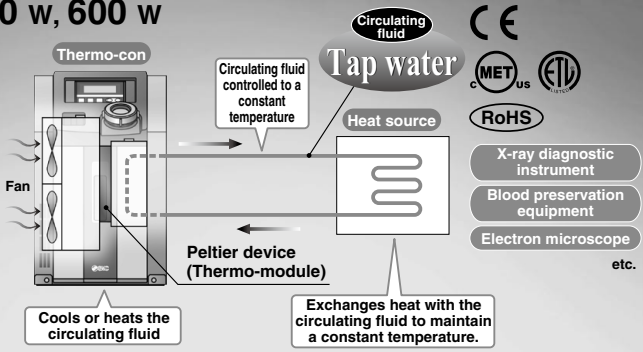
- **Temperature range setting:**
  10°C to 60°C
- **Temperature stability:**
  ±0.01°C to 0.03°C

Added cooling capacity of 140 W and 320 W (water-cooled), and 600 W (air-cooled).

140W: W184 x H262 x D321
320W: W184 x H262 x D321
230W: W210 x H393 x D436
600W: W240 x H390 x D455
600W: W240 x H390 x D455
1200W: W300 x H448 x D523

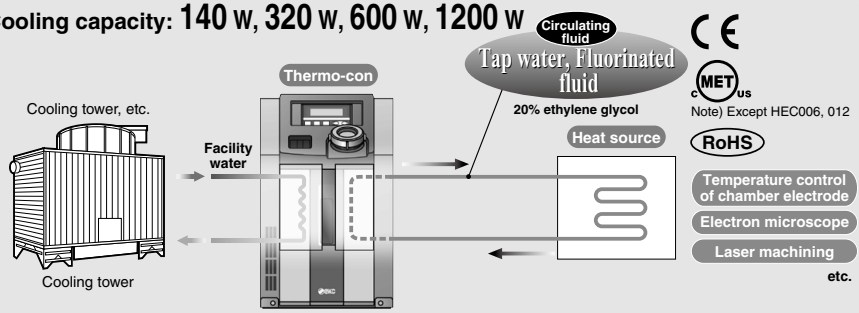
Air-cooled *HEC-A* Series

- **Air-cooled: Can be used in the environments with no cooling equipment.**
- **Cooling capacity: 230 W, 600 W**



Water-cooled *HEC-W* Series

- **Water-cooled: Can be used in the environments with facility water equipment.**
- **Cooling capacity: 140 W, 320 W, 600 W, 1200 W**



Note) Except HEC006, 012

- **Compliant with safety standard for medical equipment IEC 60601-1 (Air-cooled/HEC002-A series)**
- **Power supply: Applicable to 100 V to 240 V (Air-cooled/HEC-A series, Water-cooled/HEC001-W, HEC003-W)**
- **Suitable to fluorinated fluids (Fluorinert™ FC-3283, GALDEN® HT135) (Water-cooled/HEC006-W, HEC012-W)**
- **Compatible with ethylene glycol 20% (Water-cooled/HEC001-W, HEC003-W)**

Learning Control Function (Temp. control by external temperature sensor)

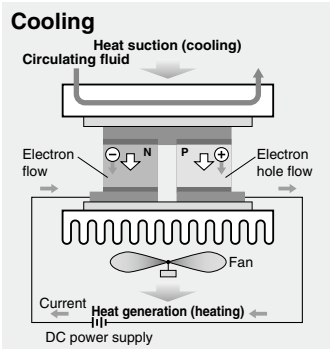
This function adjusts the fluid temperature to the set value with an automatic offset setting. Set the external temperature sensor at the circulating fluid inlet located just in front of the heat source, which allows the Thermo-con to sample the fluid temperature. This function is effective when automatically adjusting for heat exhaust from piping, etc. If the external temperature sensor is installed directly on the heat source, the learning control function may not work property due to large heat volume or large temperature difference. Be sure to install the sensor at the circulating fluid inlet.

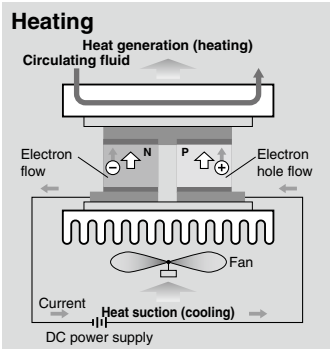
Principle of Peltier Device (Thermo-module)

A Peltier device (thermo-module) is a plate type element, inside which P-type semiconductors and N-type semiconductors are located alternately. If direct current is supplied to the Peltier device (thermo-module), heat is transferred inside the device, and one face generates heat and increases temperature while the other face absorbs heat and decreases temperature. Therefore, changing the direction of the current supplied to the Peltier device (thermo-module) can achieve heating and cooling operation. This method has a fast response and can shift quickly between heating and cooling, so temperature can be controlled very precisely.

Air-cooled

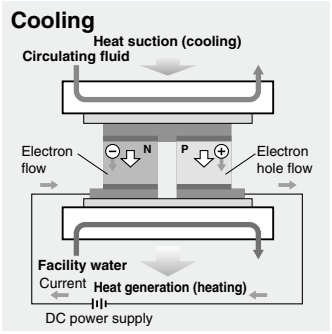
HEC-A Series

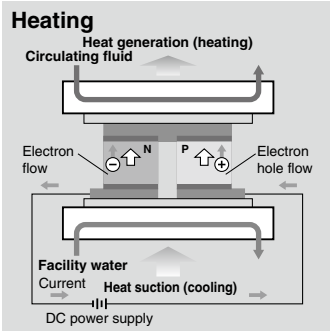




Water-cooled

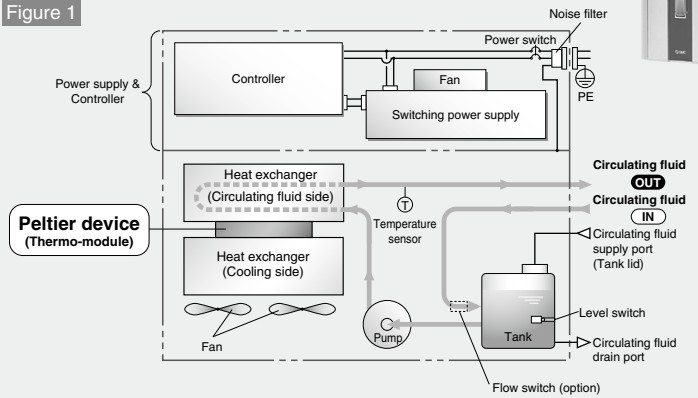
HEC-W Series





Air-cooled *HEC-A Series*

Figure 1



Water-cooled *HEC-W Series*

Figure 1

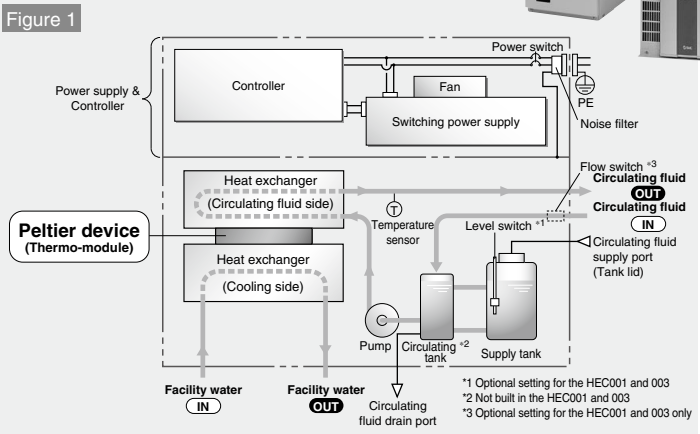
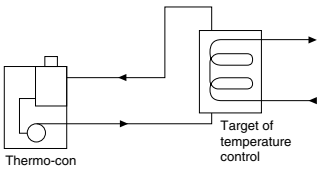


Figure 2 Example of circulating fluid piping



The thermo-con is constructed as shown in Figure 1. It interposes a Peltier device (thermo-module) between the heat exchangers for the circulating fluid and facility water and controls the pulse width of supply direct current to achieve the target outlet temperature of circulating fluid precisely.
The circulating fluid returns to the tank, and is transferred by the pump which is built in the thermo-con, and goes through the heat exchangers and internal sensors and out from the circulating fluid outlet.
Figure 2 shows an example of circulating fluid piping. The circulating fluid is transferred at a constant temperature by the pump.

When to Use Air-cooled and Water-cooled Thermo-con

Both air-cooled and water-cooled thermo-cons are available. Select a proper thermo-con by referring to the following.

Air-cooled

- No facility water equipment → Can install the unit easily without facility water equipment.
- Frequent piping changes → Can reduce the piping installation labor since facility water piping is not required.

Water-cooled

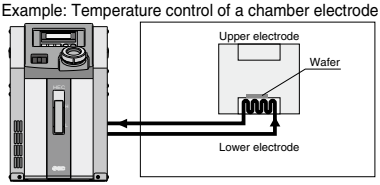
- Need to avoid effects of ambient temperature. → Since the unit is water-cooled, the ambient temperature will have little effect.
- Want to reduce the installation space. → Can reduce the space since the unit is compact.

Application Examples

Semiconductor

Air-cooled Water-cooled

Example: Temperature control of a chamber electrode

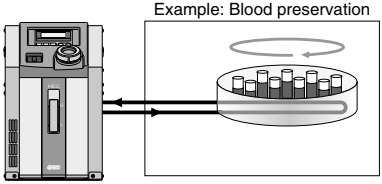


- **Etching equipment**
- **Spatter equipment**
- **Cleaning equipment**
- **Coating equipment**
- **Dicing equipment**
- **Tester, etc.**

Medical

Air-cooled

Example: Blood preservation

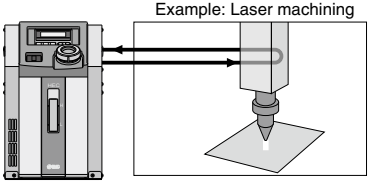


- **X-ray diagnostic instrument**
- **MRI**
- **Blood preservation equipment**

Machine tool

Air-cooled Water-cooled

Example: Laser machining



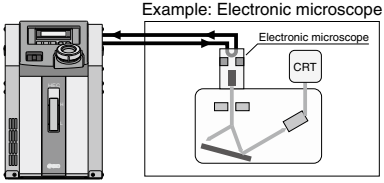
- **Wire cutting**
- **Grinder**
- **Spot welding**
- **Plasma welding**
- **Laser machining, etc.**

Temperature-controlling the laser generating tube enables the laser wavelength to be optimised, improving the accuracy of the machined cross sectional area.

Analysis

Air-cooled Water-cooled

Example: Electronic microscope



- **Electron microscope**
- **X-ray analytical instrument**
- **Gas chromatography**
- **Sugar level analytical instrument, etc.**

Prevents the distortion caused by the heat generated by the electronic gun in an electronic microscope.

Bonding of DVD including next generation Air-cooled Water-cooled

Cooling of semiconductor laser Air-cooled Water-cooled

Temperature control of die-cast mold Air-cooled Water-cooled

CONTENTS

HEC Series

HEC Series
Model Selection

Guide to Model Selection

1. What radiation method will be used?

Without a cooling tower ····· Air-cooled HEC-A series
With a cooling tower ····· Water-cooled HEC-W series

When to Use Air-cooled and Water-cooled Thermo-con

<Air-cooled>
- No facility water equipment → Can install the unit easily without facility water equipment.
- Frequent piping changes → Can reduce the piping installation labor since facility water piping is not required.

<Water-cooled>
- Need to avoid effects of ambient temperature. → Since the unit is water-cooled, the ambient temperature will have little effect.
- Want to reduce installation space. → Can reduce the space since the unit is compact.

2. How much is the temperature in degrees centigrade for the circulating fluid?

Temperature range which can be set with the thermo-con: 10 to 60°C

If a lower temperature (down to –20°C) or higher temperature (up to 90°C) than this range is necessary, select the thermo-chiller HRZ series.

3. What kind of the circulating fluids will be used?

Circulating fluids that can be used in the thermo-con

Model	Tap water	Fluorinert™ FC-3238 GALDEN® HT135	20% ethylene glycol
HEC001-W, HEC003-W	○	Option	○
HEC006-W, HEC012-W	○	○	○
HEC002-A, HEC006-A	○	×	○

○ : Usable × : Unusable

4. How much cooling capacity required?

Allows a safety factor of 20% over the capacity that is actually required, taking into account the changes in the operating conditions. If a larger capacity than this thermo-con is necessary, select the thermo-cooler HRG series or thermo-chiller HRZ series.

Example 1 When the heat generation amount in the customer's machine is known.

Heat generation amount: 400 W

Cooling capacity = Considering a safety factor of 20%, **400 x 1.2 = 480 W**

Guide to Model Selection

Example 2 **When the heat generation amount in the customer's machine is not known.**

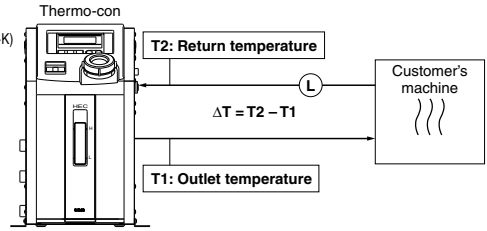
Obtain the temperature difference between inlet and outlet by circulating the fluid inside the customer's machine.

Heat generation amount **Q** : Unknown
Circulating fluid temperature difference ΔT (= **T2** – **T1**) : 0.8°C (0.8 K)
Circulating fluid outlet temperature **T1** : 25°C (298.15 K)
Circulating fluid return temperature **T2** : 25.8°C (298.95 K)
Circulating fluid flow rate **L** : 3 L/min
Circulating fluid : Water
Density γ: 1 x 10^3 kg/m^3
Specific heat **C**: 4.2 x 10^3 J/(kg·K)

$$Q = \frac{\Delta T \times L \times \gamma \times C}{60 \times 1000}$$

$$= \frac{0.8 \times 3 \times 1 \times 10^3 \times 4.2 \times 10^3}{60 \times 1000}$$

$$= 167\ W$$



Cooling capacity = Considering a safety factor of 20%,

167 W x 1.2 = **200 W**

Example 3 **When cooling the object below a certain temperature in certain period of time.**

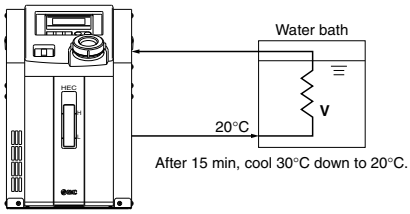
Cooled substance total volume **V** : 20 L
Cooling time **h** : 15 min
Cooling temperature difference ΔT : Temperature difference: 10°C (10 K). Cool from 30°C (303 K) to 20°C (293 K).
Circulating fluid : Tap water
Density γ: 1 x 10^3 kg/m^3
Specific heat **C**: 4.2 x 10^3 J/(kg·K)

∗ Refer to the information shown below for the typical physical property values by circulating fluid.

$$Q = \frac{\Delta T \times V \times \gamma \times C}{h \times 60 \times 1000}$$

$$= \frac{10 \times 20 \times 1 \times 10^3 \times 4.2 \times 10^3}{15 \times 60 \times 1000}$$

$$= 933\ W$$



Cooling capacity = Considering a safety factor of 20%,

933 W x 1.2 = **1120 W**

Precautions on Model Selection

The flow rate of the circulating fluid depends on the pressure loss of the customer's machine and the length, diameter and resistance created by bends in the circulating fluid piping, etc. Check if the required flow rate of circulating fluid can be obtained before selecting.

Circulating Fluid Typical Physical Property Values

Fluorinated Fluids

Physical property value / Temperature	Density γ [kg/m^3]	Specific heat C [J/(kg·K)]
–10°C	1.87 x 10^3	0.87 x 10^3
20°C	1.80 x 10^3	0.96 x 10^3
50°C	1.74 x 10^3	1.05 x 10^3
80°C	1.67 x 10^3	1.14 x 10^3

Water

Density γ: 1 x 10^3 [kg/m^3] **Specific heat C: 4.2 x 10^3 [J/(kg·K)]**

Peltier-Type Chiller
Thermo-con (Air-cooled)
HEC-A Series

How to Order

HEC 002 – A 5 B – ☐

Cooling capacity

002	230 W
006	600 W

Radiating method

A	Air-cooled

Power supply

5	100 to 240 VAC

Communication

A	RS-485
B	RS-232C

∗ Select B when communication is not used.

Option

Nil	None
F	With flow switch
N	NPT thread

∗ The option should be specified when ordering.

Specifications (For details, please consult our "Product Specifications" information.)

Model			HEC002-A5A	HEC002-A5B	HEC006-A5A	HEC006-A5B
Cooling method			Thermoelectric device (Thermo-module)			
Radiating method			Forced air cooling			
Control method			Cooling/Heating automatic shift PID control			
Ambient temperature/humidity			10 to 35°C, 35 to 80%RH (no condensation)			
Circulating fluid system	**Circulating fluid**		Tap water, 20% ethylene glycol aqueous solution			
	Operating temperature range		10.0 to 60.0°C (no condensation)			
	Cooling capacity		230 W Note 1)		600 W Note 2)	
	Heating capacity		600 W Note 1)		900 W Note 2)	
	Temperature stability Note 3)		±0.01 to ±0.03°C			
	Pump capacity		Refer to performance chart.			
	Tank capacity		Approx. 1.2 L			
	Port size	**IN/OUT**	Rc1/4		Rc3/8	
		Drain	Rc1/4 (with plug)			
	Wetted parts material		Stainless steel 303, Stainless steel 304, EPDM, Ceramics, PPS glass 30%, Carbon, PE, Polyurethane			
Electrical system	**Power supply**		Single-phase 100 to 240 VAC ±10%, 50/60 Hz			
	Overcurrent protector		15 A			
	Current consumption		8 A (100 VAC) to 3 A (240 VAC)		10 A (100 VAC) to 4 A (240 VAC)	
	Alarm		Refer to alarm function.			
	Communications		RS-485	RS-232C	RS-485	RS-232C
Weight			Approx. 17.5 kg (including foot for fixing)		Approx. 27.5 kg (including foot for fixing)	
Accessories			Power cable, Foot for fixing			
Safety standards			CE marking, UL (NRTL) standards, Safety standard for medical equipment (IEC 60601-1)		CE marking, UL (NRTL) standards	

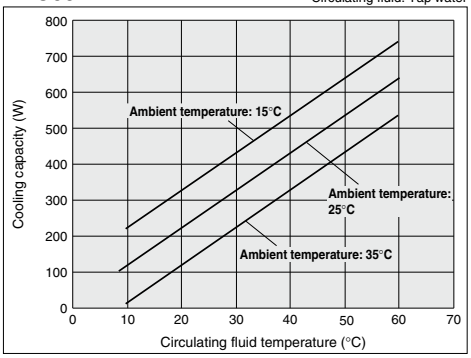
Note 1) Conditions: Set temperature 25°C, Ambient temperature 25°C, Circulating flow rate 3 L/min
Note 2) Conditions: Set temperature 25°C, Ambient temperature 20°C, Circulating flow rate 8 L/min
Note 3) The indicated values are with a stable load without turbulence in the operating conditions. It may be out of this range in some other operating conditions.

The values shown on the performance chart are not guaranteed, but typical. Allow margins for safety when selecting the model.

Cooling Capacity

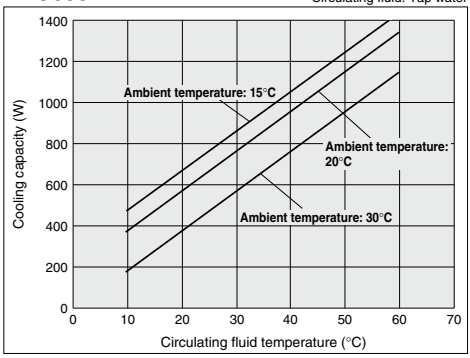
HEC002

Circulating fluid: Tap water



HEC006

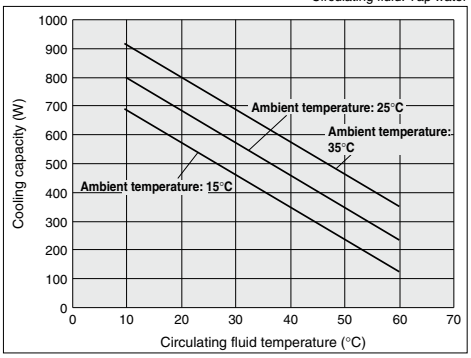
Circulating fluid: Tap water



Heating Capacity

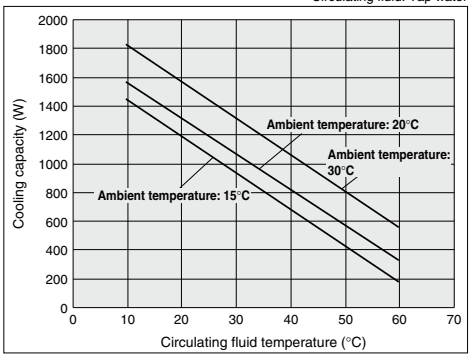
HEC002

Circulating fluid: Tap water



HEC006

Circulating fluid: Tap water

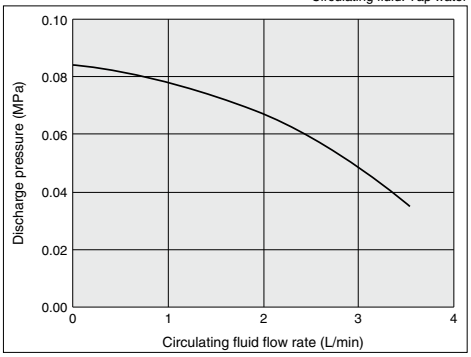


Pump Capacity (Thermo-con Outlet)

The pressure on the y-axis shows the discharge pressure of circulating fluid in the thermo-con.

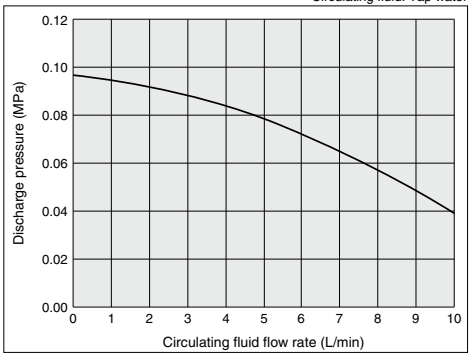
HEC002

Circulating fluid: Tap water



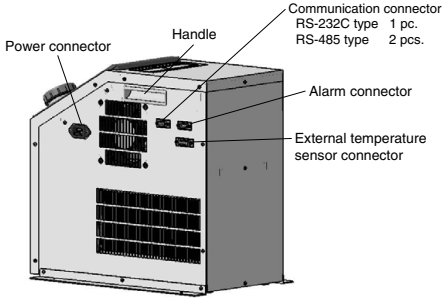
HEC006

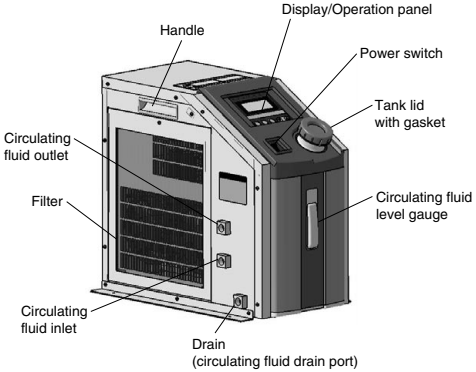
Circulating fluid: Tap water



Parts Description

HEC002





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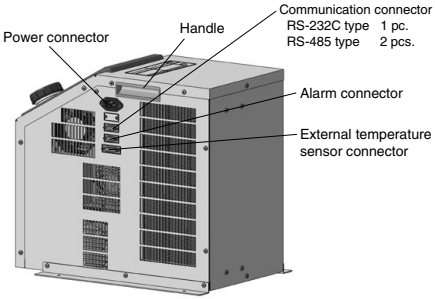
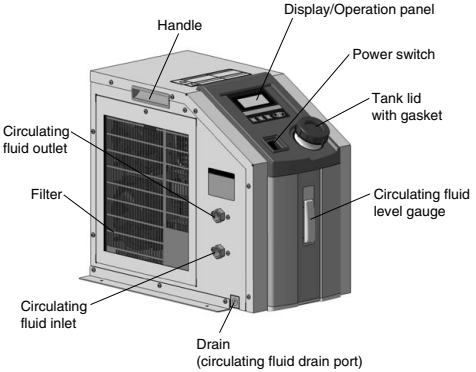
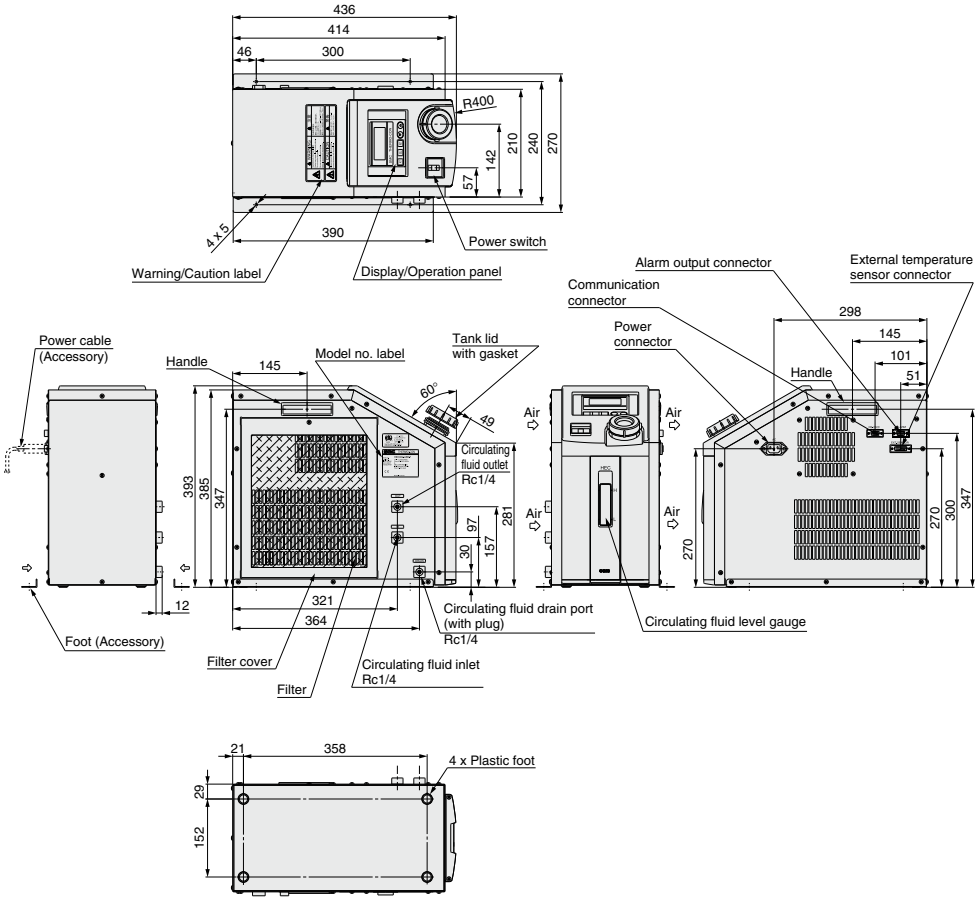




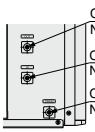
Dimensions

HEC002



Option (Fitting part)

NPT fitting specification (-N, -FN)



Circulating fluid outlet NPT1/4

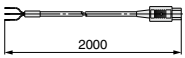
Circulating fluid inlet NPT1/4

Circulating fluid drain port (with plug) NPT1/4

Power Cable (Accessory)

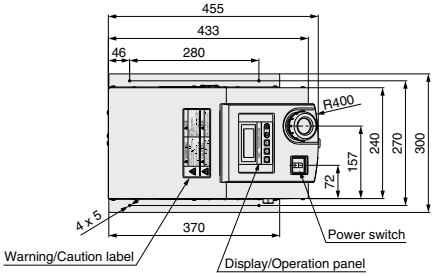
Connector: IEC 60320 C13 or equivalent
Cable: 14AWG, O.D. ø8.4

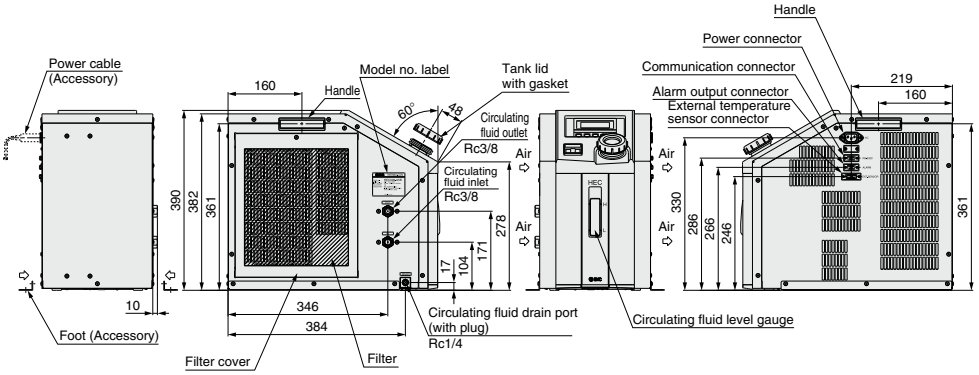
Wire color	Contents
Black	100 to 240 VAC
Black	100 to 240 VAC
Green/Yellow	PE

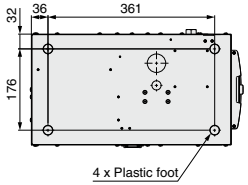


Dimensions

HEC006

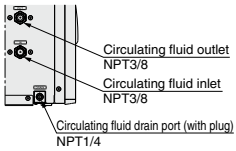






Option (Fitting part)

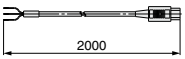
NPT fitting specification (-N, -FN)



Power Cable (Accessory)

Connector: IEC 60320 C13 or equivalent
Cable: 14AWG, O.D. ø8.4

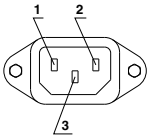
Wire color	Contents
Black	100 to 240 VAC
Black	100 to 240 VAC
Green/Yellow	PE



Connectors

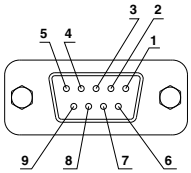
1. Power connector (AC)
IEC 60320 C14 or equivalent

Pin No.	Contents
1	100 to 240 VAC
2	100 to 240 VAC
3	PE



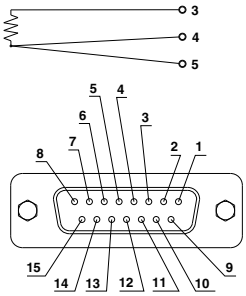
2. Communication connector (RS-232C or RS-485)
D-sub 9 pin (socket)
Holding screw: M2.6

Pin No.	Signal contents	
	RS-232C	RS-485
1	Unused	BUS+
2	RD	BUS–
3	SD	Unused
4	Unused	Unused
5	SG	SG
6-9	Unused	Unused



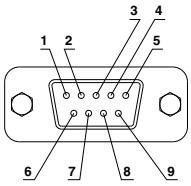
3. External sensor connector (EXT.SENSOR)
D-sub 15 pin (socket)
Holding screw: M2.6

Pin No.	Signal contents
1-2	Unused
3	Terminal A of resistance temperature detector
4	Terminal B of resistance temperature detector
5	Terminal B of resistance temperature detector
6-14	Unused
15	FG



4. Alarm output connector (ALARM)
D-sub 9 pin (pin)
Holding screw: M2.6

Pin No.	Signal contents
1	Contact a for output cut-off alarm (open when alarm occurs)
2	Common for output cut-off alarm
3	Contact b for output cut-off alarm (closed when alarm occurs)
4-5	Unused
6	Contact a for upper/lower temp. limit alarm (open when alarm occurs)
7	Common for upper/lower temp. limit alarm
8	Contact b for upper/lower temp. limit alarm (closed when alarm occurs)
9	Unused



Alarm

This unit is equipped as standard with a function allowing 15 kinds of alarms to display on the LCD and can be read out by serial communication. Also, it can generate relay output for upper/lower temperature limit alarm and output cut-off alarm.

Alarm

Alarm code	Alarm description	Operation status	Main reason
WRN	Upper/Lower temp. limit alarm	Continue	The temperature has exceeded the upper or lower limit of the target temperature.
ERR00	CPU hung-up	Stop	The CPU has crashed due to noise, etc.
ERR01	CPU check error	Stop	The contents of the CPU cannot be read out correctly when the power supply is turned on.
ERR03	Back-up data error	Stop	The contents of the back-up data cannot be read out correctly when the power supply is turned on.
ERR04	EEPROM writing error	Stop	The data cannot be written to EEPROM.
ERR11	DC power supply failure	Stop	The DC power supply has failed (due to fan stop or abnormal high temperature) or the thermo-module has been short-circuited.
ERR12	Internal temp. sensor high temp. error	Stop	The internal temperature sensor has exceeded the upper limit of cut-off temperature.
ERR13	Internal temp. sensor low temp. error	Stop	The internal temperature sensor has exceeded the lower limit of cut-off temperature.
ERR14	Thermostat alarm	Stop	The thermostat has been activated due to filter clog or fan/pump failure, etc.
ERR15	Abnormal output alarm	Continue	The temperature cannot be changed even at 100% output due to overload or disconnection of the thermo-module.
ERR16	Low flow rate alarm (option)	Stop	The flow rate of the circulating fluid has dropped.
ERR17	Internal temp. sensor disconnection alarm	Stop	The internal temperature sensor has been disconnected or short-circuited.
ERR18	External temp. sensor disconnection alarm	Continue	The external temperature sensor has been disconnected or short-circuited. (Only detected when in learning control or external tune control)
ERR19	Abnormal auto tuning alarm	Stop	Auto tuning has not been completed within 20 minutes.
ERR20	Low fluid level alarm	Stop	The amount of circulating fluid in the tank has dropped.

Maintenance

Maintenance of this unit is performed only in the form of return to and repair at SMC's site. As a rule, SMC will not conduct on-site maintenance. Separately, the following parts have a limited life and need to be replaced before the life ends.

Parts Life Expectation

Description	Expected life	Possible failure
Pump	3 to 5 years	The bearing is worn so the pump fails to transfer the circulating fluid, which results in temperature control failure.
Fan	5 to 10 years	The bearing uses up lubrication and makes the fan unable to supply enough air, which deteriorates the cooling and heating capacity.
DC power supply	5 to 10 years	The capacity of the electrolytic condenser decreases, and causes abnormal voltage which results in DC power supply failure and stops the thermo-con.
Display panel	50,000 hours (approx. 5 years)	The display turns off when the backlight of the LCD reaches the end of its life.

Options

Note) Options have to be selected when ordering the thermo-con. It is not possible to add them after purchasing the unit.

F Option symbol

With Flow Switch

HEC□□-□□□-F

With flow switch

This is an ON/OFF switch detecting low levels of the circulating fluid.
When the fluid volume is 1 L/min. or less, "ERR16" is displayed and the thermo-con stops. This switch is installed between the circulating fluid inlet and the tank, and built into the thermo-con.
Refer to page 305.

Type	Applicable model
Air-cooled	**HEC002-A5□-F**
	HEC006-A5□-F

N Option symbol

NPT Thread

HEC□□-□□□-N

NPT thread

The connection parts of circulating fluid piping, facility water piping and circulating fluid drain port are NPT thread type.

Type	Applicable model
Air-cooled	**HEC002-A5□-N**
	HEC006-A5□-N

HEC-A Series
Specific Product Precautions 1

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 13 to 16 for Temperature Control Equipment Precautions.

System Design

⚠Warning

1. This catalog shows the specifications of the Thermo-con.

1. Check detailed specifications in the separate "Product Specifications", and evaluate the compatibility of the thermo-con with customer's system.
2. Although the protection circuit as a single unit is installed, the customer is requested to carry out the safety design for the whole system.

Handling

⚠Warning

1. Thoroughly read the Operation Manual.

Read the Operation Manual completely before operation, and keep this manual available whenever necessary.

2. If the set temperature is repeatedly changed by 10°C or more, the thermo-con may fail in short periods of time.

Operating Environment/Storage Environment

⚠Warning

1. Keep within the specified ambient temperature and humidity range.

Also, if the set temperature is too low, condensation may form on the inside of the thermo-con or the surface of piping even within the specified ambient temperature range. Dew condensation can cause failure, and so must be avoided by considering operating conditions.

2. The thermo-con is not designed for clean room usage.

It generates dust from the pump inside the unit and the cooling fan.

3. Low molecular siloxane can damage the contact of the relay.

Use the thermo-con in a place free from low molecular siloxane.

Radiation Air

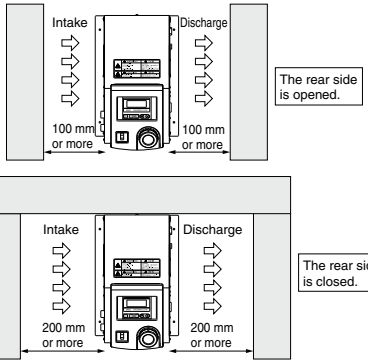
⚠Caution

1. The inlet for radiation air must not be exposed to particles and dust as far as possible.

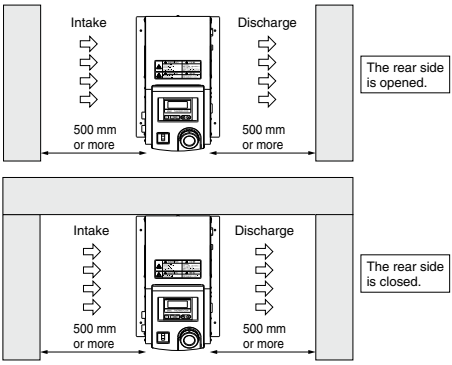
2. Do not let the inlet and outlet for radiation air get closed.

<HEC002>

If radiation is prevented, the set temperature may not be achieved depending on the value of the set temperature and the load. Keep a space of 100 mm for opened rear side or 200 mm for closed rear side respectively.



<HEC006>



Note) The space must be 500 mm or more. Be sure that the ambient temperature is within the specification range.

Specific Product Precautions 2

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 13 to 16 for Temperature Control Equipment Precautions.

Radiation Air

⚠Caution

3. If more than one thermo-con is used, consider their arrangement so that the downstream sides of the thermo-cons suck radiation air from the upstream sides.

Otherwise, the performance at the downstream sides may deteriorate. Also, the set temperature may not be achieved depending on the value of the set temperature and the load. In such a case, take countermeasures such as changing the direction of the thermo-cons to prevent the deterioration of performance.

4. If dust adheres to the filter, remove dust with a vacuum cleaner or a dry cloth.

5. Do not operate without the filter.

Otherwise, dust may accumulate on the heat sink and electrical components, causing abnormal heating.

Circulating Fluid

⚠Caution

1. Use tap water or fluid which will not damage the wetted material.

(Stainless steel 303, Stainless steel 304, EPDM, Polypropylene, PE, PPE, Ceramics, Polyurethane)

2. Deionized water (with an electrical conductivity of approx. 1 μS/cm) can be used, but may lose its electrical conductivity.

Also, if a facility supplying deionized water is used, the thermo-con may be damaged by static electricity.

3. If deionized water is used, bacteria and algae may grow in short periods of time.

If the thermo-con is operated with bacteria and algae, its cooling capacity or the capacity of the pump may deteriorate. Exchange all deionized water regularly depending on the conditions (once a month as a guide).

4. If using a fluid other than water, please contact SMC beforehand.

5. The maximum operating pressure of circulating fluid circuit is 0.1 MPa.

If this pressure is exceeded, leakage from the tank in the thermo-con can result.

6. Select a pipe with a length and diameter which allow a flow rate of 1 L/min or more (HEC002) or 3 L/min or more (HEC006) for the circulating fluid.

If the flow rate is less than these values, the thermo-con cannot provide precise control, but also can fail because of the repeated cooling and heating operation.

7. A magnet driven pump is used as a circulating pump.

A fluid which contains metal powders such as iron powder cannot be used.

8. The thermo-con must not be operated without circulating fluid.

The pump can break due to idling.

Circulating Fluid

⚠Caution

9. If the tank lid is opened after the supply of circulating fluid, the circulating fluid may spill out depending on the condition of external piping.

10. If an external tank is used, the circulating fluid may spill out from the internal tank lid depending on where the external tank is installed.

Check that the internal tank has no leakage if using an external tank.

11. If there is a point where fluid is released to atmosphere externally (tank or piping), minimize the piping resistance at the circulating fluid return side.

If the piping resistance is too large, the piping may be crushed, or the built-in circulator tank may be deformed or cracked because the pressure in the piping for return will become negative. The built-in circulator tank is made of resin (PE). Therefore, the tank may be crushed if the pressure is negative. Special attention must be paid if the flow rate of the circulating fluid is high. To avoid getting negative pressure less than –0.02 MPa, the piping for return should be as thick and short as possible to minimize the piping resistance. It is also effective to restrict the flow rate of circulating fluid or remove the gasket of internal tank for the release to atmosphere.

12. Fluorinated fluid is outside of the specifications.

If it is used in the thermo-con, static electricity will be generated by the flow of fluid. This static electricity may be discharged to the board of the thermo-con, causing damage or operation failure and loss of data of such as set temperature. Also, as the specific gravity of the fluorinated fluid is 1.5 to 1.8 times of water, the pump will be overloaded, which also causes fluorinated fluid to be outside the specifications. Therefore, if fluorinated fluid is used, please contact SMC and we will introduce a suitable special product (water-cooled type).

13. Avoid operation with cavitation or bubbles due to low fluid level in the tank. This may shorten the pump life.

14. If tap water is used, it should satisfy the quality standards shown below.

Tap Water (as Circulating Water) Quality Standards

The Japan Refrigeration and Air Conditioning Industry Association
JRA GL-02-1994 "Cooling water system – Circulating type – Supply water"

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25°C)	—	6.0 to 8.0	○	○
	Electrical conductivity (25°C)	[μS/cm]	100* to 300*	○	○
	Chloride ion (Cl^-)	[mg/L]	50 or less	○	
	Sulfuric acid ion (SO_4^{2-})	[mg/L]	50 or less	○	
	Acid consumption amount (at pH4.8)	[mg/L]	50 or less		○
	Total hardness	[mg/L]	70 or less		○
	Calcium hardness ($CaCO_3$)	[mg/L]	50 or less		○
	Ionic state silica (SiO_2)	[mg/L]	30 or less		○
Reference item	Iron (Fe)	[mg/L]	0.3 or less	○	○
	Copper (Cu)	[mg/L]	0.1 or less	○	
	Sulfide ion (S_2^-)	[mg/L]	Should not be detected.	○	
	Ammonium ion (NH_4^+)	[mg/L]	0.1 or less	○	
	Residual chlorine (Cl)	[mg/L]	0.3 or less	○	
	Free carbon (CO_2)	[mg/L]	4.0 or less	○	

∗ In the case of [MΩ·cm], it will be 0.003 to 0.01.
• ○: Factors that have an effect on corrosion or scale generation.
• Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

Specific Product Precautions 3

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 13 to 16 for Temperature Control Equipment Precautions.

Communication

⚠Caution

1. The set value can be written to EEPROM, but only up to approx. 1 million times.

In particular, pay attention to how many of times the writing is performed using the communication function.

Maintenance

⚠Warning

1. Prevention of electric shock and fire

Do not operate the switch with wet hands. Also, do not operate the thermo-con with water left on it.

2. Action in the case of error

If any error such as abnormal sounds, smoke, or bad smell occurs, cut off the power at once, and stop supplying and conveying fluid. Please contact SMC or a sales distributor to repair the thermo-con.

3. Regular inspection

Check the following items at least once a month. The inspection must be done by an operator who has sufficient knowledge and experience.

a) Check of displayed contents.
b) Check of temperature, vibration and abnormal sounds in the body of the thermo-con.
c) Check of the voltage and current of the power supply system.
d) Check for leakage and contamination of the circulating fluid and intrusion of foreign objects to it, and subsequent replacement of the fluid.
e) Check for flow condition, temperature and filter of radiation air.

Peltier-Type Chiller
Thermo-con (Water-cooled)
HEC-W Series

Note) Except HEC006, 012

How to Order

140 W, 320 W **HEC 003 – W 5 B –** ☐

Cooling capacity

001	140 W
003	320 W

Radiating method

W	Water-cooled

Power supply

5	100 to 240 VAC

Communication

A	RS-485
B	RS-232C

∗ Select B when communication is not used.

Option

Nil	None
F	With flow switch
N	NPT thread
L	With level switch

∗ The option should be specified when ordering.

Specifications (For details, please consult our "Product Specifications" information.)

Model		HEC001-W5A	HEC001-W5B	HEC003-W5A	HEC003-W5B
Cooling method		Thermoelectric device (Thermo-module)			
Radiating method		Water-cooled			
Control method		Cooling/Heating automatic shift PID control			
Ambient temperature/humidity		10 to 35°C, 35 to 80%RH (no condensation)			
Circulating fluid system	Circulating fluid	Tap water, 20% ethylene glycol			
	Operating temp. range	10.0 to 60.0°C (no condensation)			
	Cooling capacity	140 W Note 1)		320 W Note 1)	
	Heating capacity	400 W Note 1)		770 W Note 1)	
	Temperature stability Note 2)	±0.01 to 0.03°C			
	Pump capacity	Refer to performance chart.			
	Tank capacity	Approx. 1.2 L			
	Port size	IN/OUT: Rc3/8 Drain: Rc1/4 (with plug)			
	Wetted parts material	PPE, PP glass 10%, Alumina ceramics, Carbon, EPDM, Stainless steel 303, Stainless steel 304, PE, PP, NBR			
Facility water system	Temperature range	10 to 35°C (no condensation)			
	Pressure range	Within 1 MPa			
	Required flow rate Note 3)	3 to 7 L/min			
	Port size	IN/OUT: Rc3/8			
	Wetted parts material	Stainless steel 304			
Electrical system	Power supply	Single-phase 100 to 240 VAC ±10%, 50/60 Hz			
	Overcurrent protector	10 A			
	Current consumption	3.5 A (100 VAC) to 1.5 A (240 VAC)		5.5 A (100 VAC) to 2.5 A (240 VAC)	
	Alarm	Refer to alarm function.			
	Communications	RS-485	RS-232C	RS-485	RS-232C
Weight		Approx. 12 kg		Approx. 13 kg	
Accessories		Power cable, Foot for fixing, Splashproof cover			
Safety standards		CE marking, UL (NRTL) standards, SEMI			

Note 1) Circulating fluid/Tap water conditions: Circulating fluid set temperature 20°C, Flow rate 5 L/min., Facility water temperature 20°C, Flow rate 5 L/min., Ambient temperature 25°C
Note 2) The indicated values are with a stable load without turbulence in the operating conditions. It may be out of this range in some other operating conditions.
Note 3) The flow rate beyond the proper range may deteriorate performance or generate noise, causing the piping to break.

How to Order

600 W, 1200 W **HEC 012 – W 2 B –** ☐

Cooling capacity

006	600 W
012	1200 W

Radiating method

W	Water-cooled

Power supply

2	200 to 220 VAC

Communication

A	RS-485
B	RS-232C

∗ Select B when communication is not used.

Option

Nil	None
N	NPT thread

∗ The option should be specified when ordering.

Specifications (For details, please consult our "Product Specifications" information.)

Model		HEC006-W2A	HEC006-W2B	HEC012-W2A	HEC012-W2B
Cooling method		Thermoelectric device (Thermo-module)			
Radiating method		Water-cooled			
Control method		Cooling/Heating automatic shift PID control			
Ambient temperature/humidity		10 to 35°C, 35 to 80%RH (no condensation)			
Circulating fluid system	**Circulating fluid** Note 1)	Tap water, Fluorinated fluid (Fluorinert™ FC-3283, GALDEN® HT135)			
	Operating temperature range	10.0 to 60.0°C (no condensation)			
	Cooling capacity	600 W (Tap water), 400 W (Fluorinert™ FC-3283) Note 2)		1200 W (Tap water), 800 W (Fluorinert™ FC-3283) Note 3)	
	Heating capacity	900 W (Tap water), 600 W (Fluorinert™ FC-3283) Note 2)		2200 W (Tap water), 1500 W (Fluorinert™ FC-3283) Note 3)	
	Temperature stability Note 4)	±0.01 to 0.03°C			
	Pump capacity	Refer to performance chart.			
	Tank capacity	Approx. 3 L		Approx. 5 L	
	Port size	IN/OUT: Rc3/8 Drain: Rc1/4 (with plug)		IN/OUT: Rc3/4 Drain: Rc1/4 (with plug)	
	Wetted parts material	Stainless steel 303, Stainless steel 304, EPDM, Ceramics, PPS glass 30%, Carbon, PE, Polyurethane		Stainless steel 303, Stainless steel 304, EPDM, Ceramics, PP, PE, Polyurethane, SiC, PPS	
Facility water system	**Temperature range**	10 to 35°C (no condensation)			
	Pressure range	Within 1 MPa			
	Required flow rate Note 5)	8 to 15 L/min		10 to 15 L/min	
	Port size	IN/OUT: Rc3/8		IN/OUT: Rc1/2	
	Wetted parts material	Stainless steel 303, Stainless steel 304			
Electrical system	**Power supply**	Single-phase 200 to 220 VAC ±10%, 50/60 Hz			
	Overcurrent protector	10 A		15 A	
	Current consumption	5 A		10 A	
	Alarm	Refer to alarm function.			
	Communications	RS-485	RS-232C	RS-485	RS-232C
Weight		Approx. 25 kg (including foot for fixing)		Approx. 40 kg (including foot for fixing)	
Accessories		Power cable, Foot for fixing			
Safety standards		CE marking			

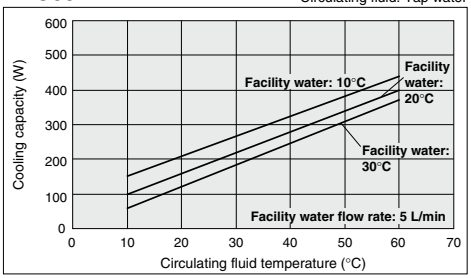
Note 1) Fluorinert™ is a trademark of 3M and GALDEN® is a registered trademark of Solvay Solexis, Inc. Regarding the fluid other than the above, please consult with SMC.
Note 2) Conditions: Set temperature 25°C, Facility water temperature 20°C, Facility water flow rate 8 L/min, Ambient temperature 25°C.
Note 3) Conditions: Set temperature 25°C, Facility water temperature 20°C, Facility water flow rate 10 L/min, Ambient temperature 25°C.
Note 4) The indicated values are with a stable load without turbulence in the operating conditions. It may be out of this range in some other operating conditions.
Note 5) The flow rate beyond the proper range may deteriorate performance or generate noise, causing the piping to break.

The values shown on the performance chart are not guaranteed, but typical. Allow margins for safety when selecting the model.

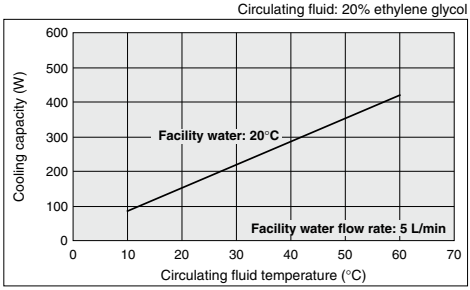
Cooling Capacity

HEC001

Circulating fluid: Tap water

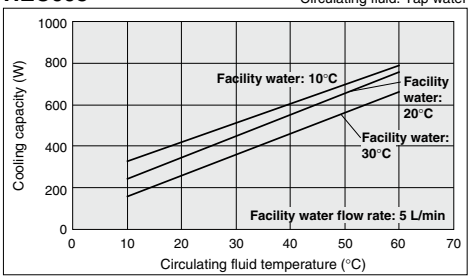


Circulating fluid: 20% ethylene glycol

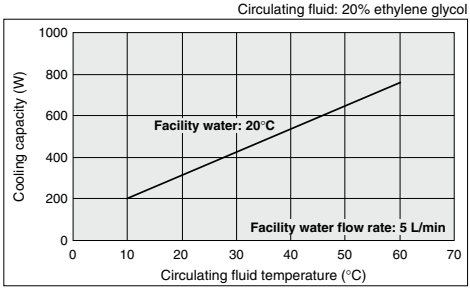


HEC003

Circulating fluid: Tap water

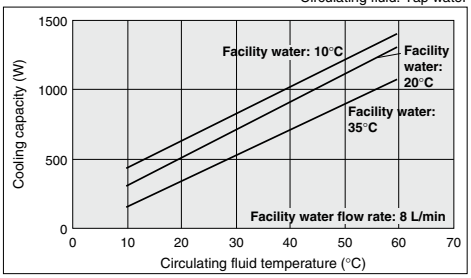


Circulating fluid: 20% ethylene glycol

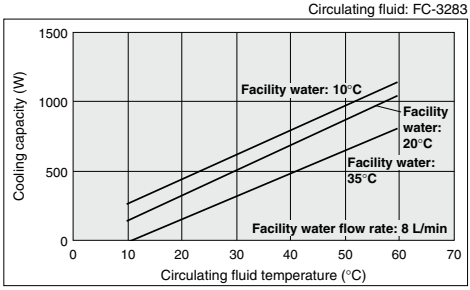


HEC006

Circulating fluid: Tap water

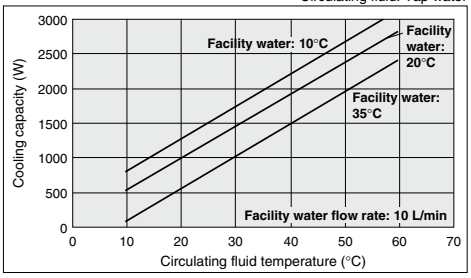


Circulating fluid: FC-3283

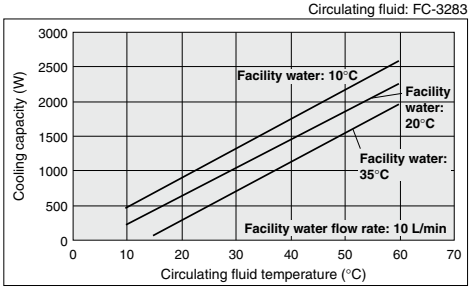


HEC012

Circulating fluid: Tap water



Circulating fluid: FC-3283

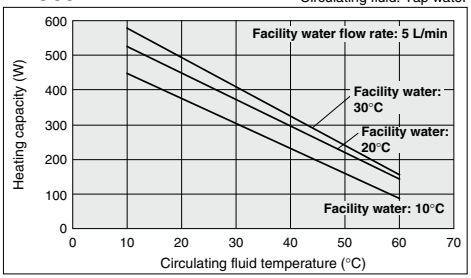


The values shown on the performance chart are not guaranteed, but typical. Allow margins for safety when selecting the model.

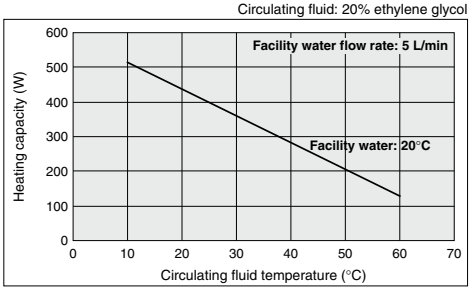
Heating Capacity

HEC001

Circulating fluid: Tap water

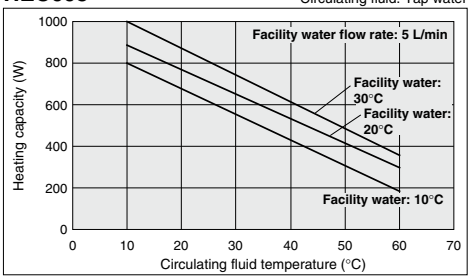


Circulating fluid: 20% ethylene glycol

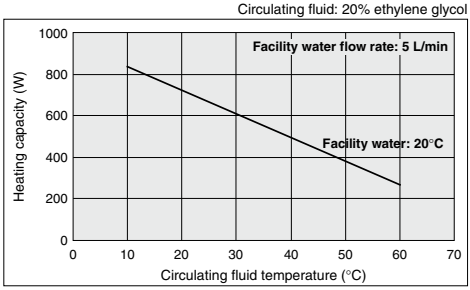


HEC003

Circulating fluid: Tap water

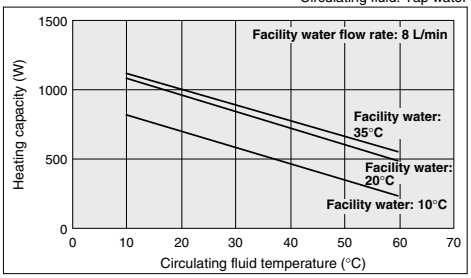


Circulating fluid: 20% ethylene glycol

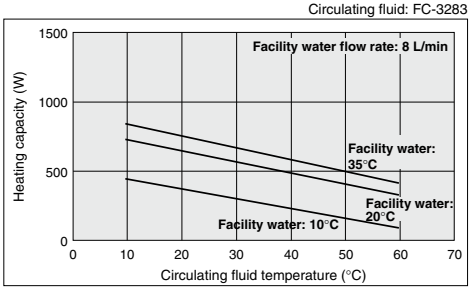


HEC006

Circulating fluid: Tap water

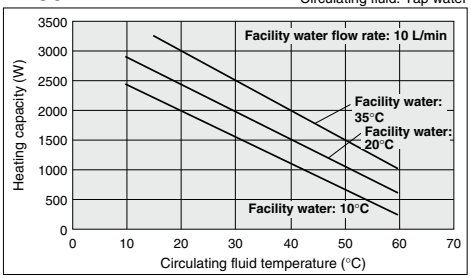


Circulating fluid: FC-3283

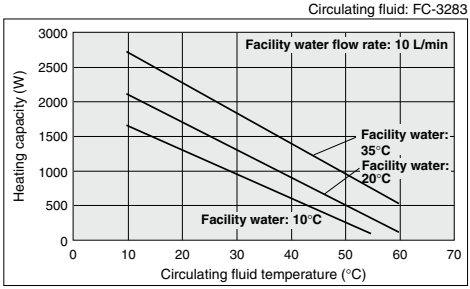


HEC012

Circulating fluid: Tap water

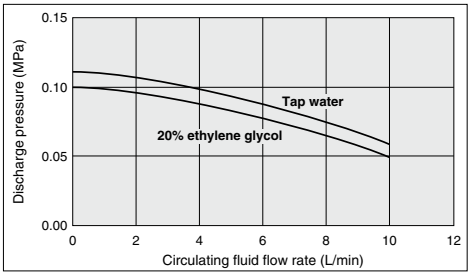


Circulating fluid: FC-3283

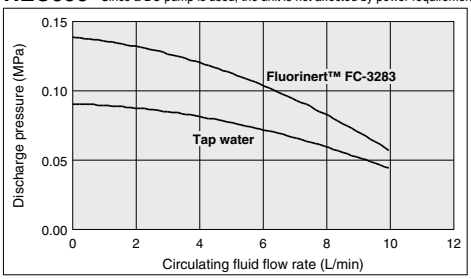


Pump Capacity (Thermo-con Outlet)

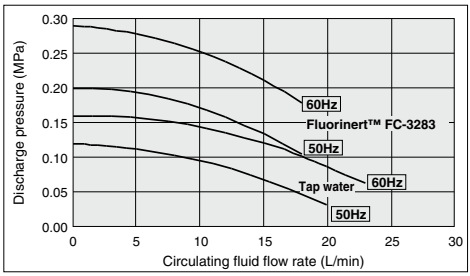
HEC001/003
Since a DC pump is used, the unit is not affected by power requirements.



HEC006
Since a DC pump is used, the unit is not affected by power requirements.

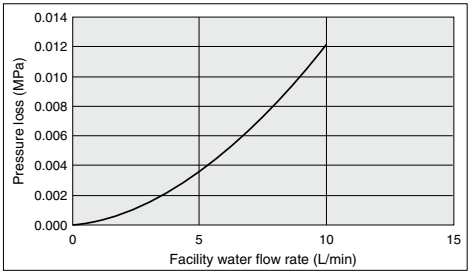


HEC012

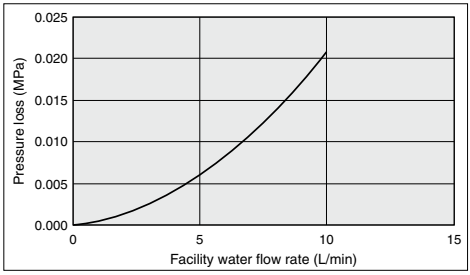


Pressure Loss in Facility Water Circuit

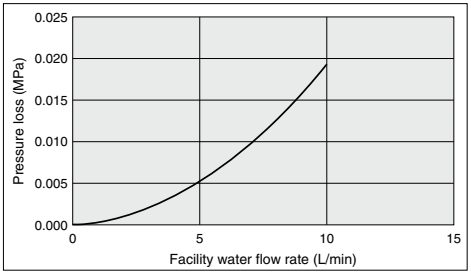
HEC001



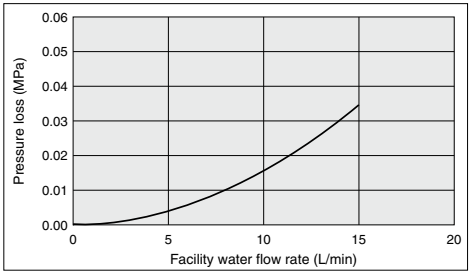
HEC003



HEC006

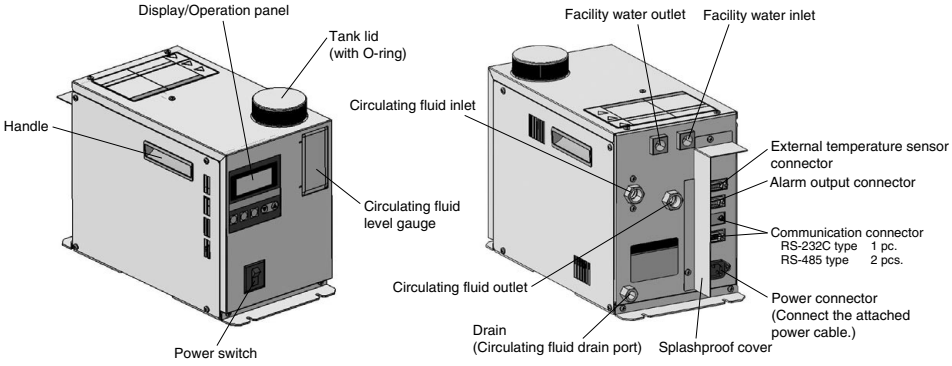


HEC012

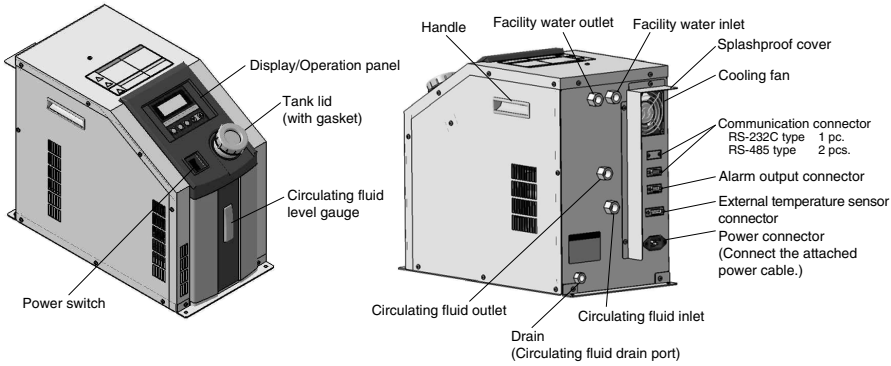


Parts Description

HEC001/003

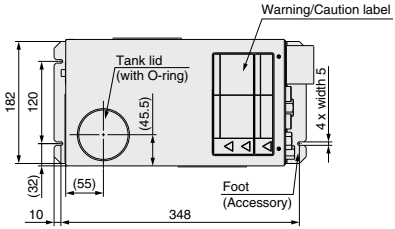


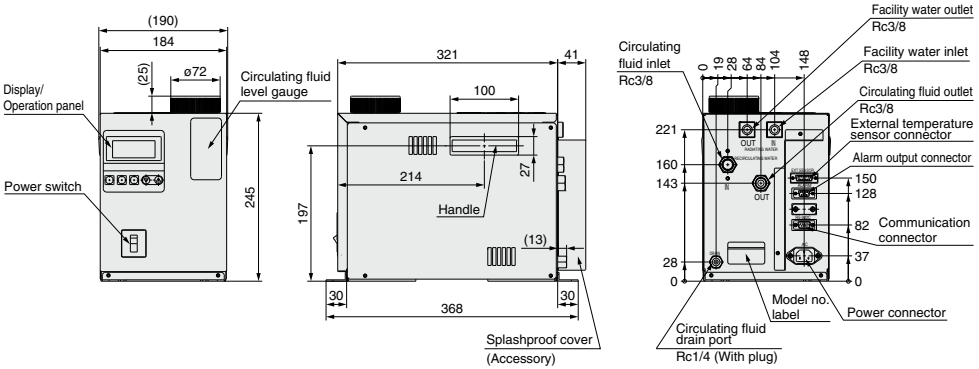
HEC006/012



Dimensions

HEC001-W5□
HEC003-W5□



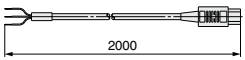


For NPT thread specification (-N), all fittings (including those at the circulating fluid drain port) are made of NPT.

Power Cable (Accessory)

Connector: IEC 60320 C13 or equivalent
Cable: 14AWG, O.D. ø8.4

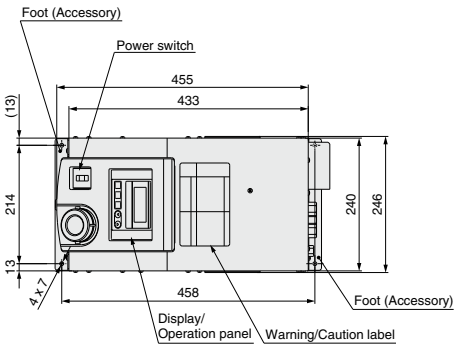
Wire color	Contents
Black	100 to 240 VAC
Black	100 to 240 VAC
Green/Yellow	PE

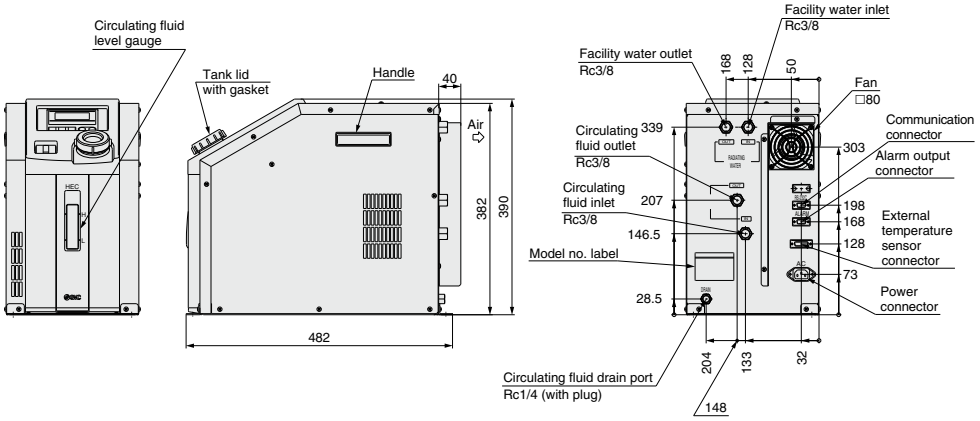


Power cable (Accessory)

Dimensions

HEC006-W2□



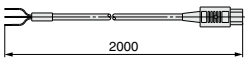


For NPT thread specification (-N), all fittings (including those at the circulating fluid drain port) are made of NPT.

Power Cable

Connector: IEC 60320 C13 or equivalent
Cable: 14AWG, O.D. ø8.4

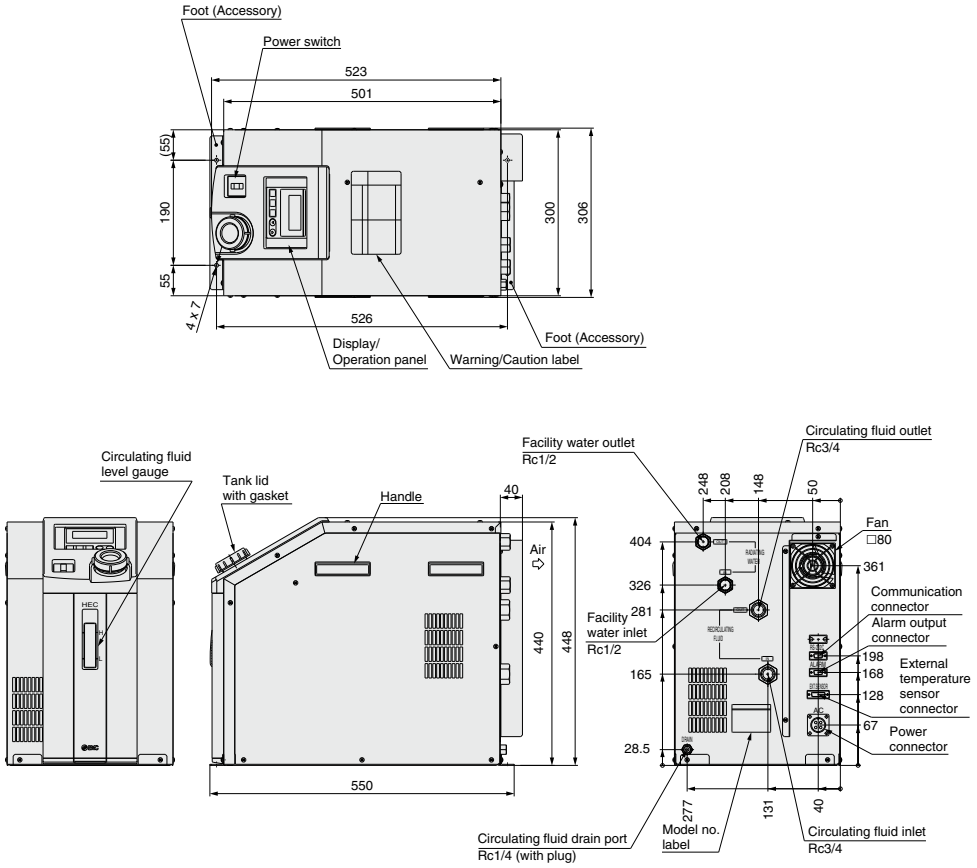
Wire color	Contents
Black	200 to 220 VAC
Black	200 to 220 VAC
Green/Yellow	PE



Power cable (Accessory)

Dimensions

HEC012-W2□

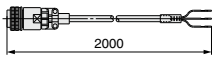


For NPT fitting specification (-N), all fittings (including those at the circulating fluid drain port) are made of NPT.

Power Cable

Connector: DDK CE05-6A18-10SD-D-BSS or equivalent
Cable: 14AWG, O.D. ø8.4

Wire color	Contents
Black	200 to 220 VAC
Black	200 to 220 VAC
Green/Yellow	PE



Power cable (Accessory)

Connectors

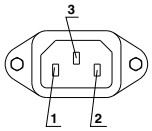
HEC006-W2□/001-W5□/003-W5□

1. Power connector (AC)
IEC 60320 C14 or equivalent
HEC006-W2□

Pin No.	Contents
1	200 to 220 VAC
2	200 to 220 VAC
3	PE

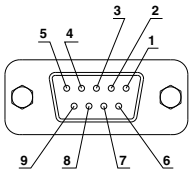
HEC001-W5□
HEC003-W5□

Pin No.	Contents
1	100 to 240 VAC
2	100 to 240 VAC
3	PE



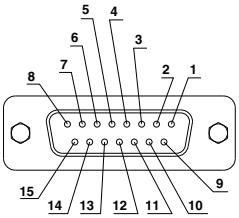
2. Communication connector (RS-232C or RS-485)
D-sub 9 pin (socket)
Holding screw: M2.6

Pin No.	Signal contents	
	RS-232C	RS-485
1	Unused	BUS+
2	RD	BUS–
3	SD	Unused
4	Unused	Unused
5	SG	SG
6-9	Unused	Unused



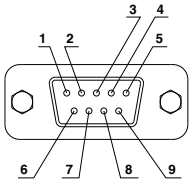
3. External sensor connector (EXT.SENSOR)
D-sub 15 pin (socket)
Holding screw: M2.6

Pin No.	Signal contents
1-2	Unused
3	Terminal A of resistance temperature detector
4	Terminal B of resistance temperature detector
5	Terminal B of resistance temperature detector
6-14	Unused
15	FG



4. Alarm output connector (ALARM)
D-sub 9 pin (pin)
Holding screw: M2.6

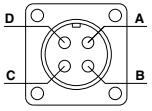
Pin No.	Signal contents
1	Contact a for output cut-off alarm (open when alarm occurs)
2	Common for output cut-off alarm
3	Contact b for output cut-off alarm (closed when alarm occurs)
4-5	Unused
6	Contact a for upper/lower temp. limit alarm (open when alarm occurs)
7	Common for upper/lower temp. limit alarm
8	Contact b for upper/lower temp. limit alarm (closed when alarm occurs)
9	Unused



HEC012-W2□

Power connector (AC)
DDK CE05-2A18-10PD-D or equivalent

Pin No.	Contents
A	200 to 220 VAC
B	200 to 220 VAC
C	Unused
D	PE



Other connectors are the same as those for the HEC006-W2□.

Alarm

This unit is equipped as standard with a function allowing 16 kinds of alarms to display on the LCD and can be read out by serial communication. Also, it can generate relay output for upper/lower temperature limit alarm and output cut-off alarm.

Alarm code	Alarm description	Operation status	Main reason
WRN	Upper/Lower temp. limit alarm	Continue	The temperature has exceeded the upper or lower limit of the target temperature.
ERR00	CPU hung-up	Stop	The CPU has crashed due to noise, etc.
ERR01	CPU check error	Stop	The contents of the CPU cannot be read out correctly when the power supply is turned on.
ERR03	Back-up data error	Stop	The contents of the back-up data cannot be read out correctly when the power supply is turned on.
ERR04	EEPROM writing error	Stop	The data cannot be written to EEPROM.
ERR05	EEPROM input over time error *4	Stop	The number of times of writing to EEPROM has exceeded 1 million times.
ERR11	DC power supply failure	Stop	The DC power supply has failed (due to abnormal high temperature) or an irregular voltage has occurred or the thermo-module has been short-circuited.
ERR12	Internal temp. sensor high temp. error	Stop	The internal temperature sensor has exceeded the upper limit of cut-off temperature.
ERR13	Internal temp. sensor low temp. error	Stop	The internal temperature sensor has exceeded the lower limit of cut-off temperature.
ERR14	Thermostat alarm	Stop	The thermostat has been activated due to insufficient of the facility water or high temperature.
ERR15	Abnormal output alarm	Continue	The temperature cannot be changed even at 100% output due to overload or disconnection of the thermo-module.
ERR16	Pump failure *1 or low circulating fluid level alarm *2	Stop	The pump has been overloaded *1 or the flow switch is activated *2.
ERR17	Internal temp. sensor disconnection alarm	Stop	The internal temperature sensor has been disconnected or short-circuited.
ERR18	External temp. sensor disconnection alarm	Continue	The external temperature sensor has been disconnected or short-circuited. (Only detected when in learning control or external tune control.)
ERR19	Abnormal auto tuning alarm	Stop	Auto tuning has not been completed within 20 minutes.
ERR20	Low fluid level alarm *3	Stop	The amount of circulating fluid in the tank has dropped and the level switch is activated.

*1 The HEC012 only
*2 Optional for the HEC001 and HEC003 only (Not available for the HEC006)
*3 Optional for the HEC001 and HEC003
*4 The HEC001 and HEC003 only

Maintenance

Maintenance of this unit is performed only in the form of return to and repair at SMC's site. As a rule, SMC will not conduct on-site maintenance. Separately, the following parts have a limited life and need to be replaced before the life ends.

Parts Life Expectation

Description	Expected life	Possible failure
Pump	3 to 5 years	The bearing is worn so the pump fails to transfer the circulating fluid, which results in temperature control failure.
Fan	5 to 10 years	The bearing uses up lubrication and makes the fan unable to supply enough air, which increases the internal temperature of the thermo-con, and activates the overheat protection of the power supply and generates the alarm.
DC power supply	5 to 10 years	The capacity of the electrolytic condenser decreases, and causes abnormal voltage which results in DC power supply failure and stops the thermo-con.
Display panel	50,000 hours (approx. 5 years)	The display turns off when the backlight of the LCD reaches the end of its life.

HEC-W Series
Options

Note) Options have to be selected when ordering the thermo-con. It is not possible to add them after purchasing the unit.

F Option symbol

With Flow Switch

HEC□□-□□□-F

F: With flow switch

This is an ON/OFF switch detecting low levels of the circulating fluid.
When the fluid volume is 1 L/min. or less, "ERR16" is displayed and the thermo-con stops. This switch is installed between the circulating fluid inlet and the tank, and built into the Thermo-con. Refer to page 305.

Type	Applicable model
Water-cooled	**HEC001-W5□-F**
	HEC003-W5□-F

N Option symbol

NPT Thread

HEC□□-□□□-N

N: NPT thread

The connection parts of circulating fluid piping, facility water piping and circulating fluid drain port are NPT thread type.

Type	Applicable model
Water-cooled	**HEC001-W5□-N**
	HEC003-W5□-N
	HEC006-W2□-N
	HEC012-W2□-N

L Option symbol

With Level Switch

HEC□□-□□□-L

L: With level switch

This switch is used to detect a LOW level of tank fluid. When the fluid level becomes below the LOW level, "ERR20" is displayed and the thermo-con stops. This switch is installed in the circulating fluid tank and built into the thermo-con. Refer to page 305.

Type	Applicable model
Water-cooled	**HEC001-W5□-L**
	HEC003-W5□-L

Other models include a level switch as standard equipment.

HEC-W Series
Specific Product Precautions 1

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 13 to 16 for Temperature Control Equipment Precautions.

System Design

⚠Warning

1. This catalog shows the specifications of the thermo-con.

1. Check detailed specifications in the separate "Product Specifications", and evaluate the compatibility of the thermo-con with customer's system.
2. Although the protection circuit as a single unit is installed, the customer is requested to carry out the safety design for the whole system.

Handling

⚠Warning

1. Thoroughly read the Operation Manual.

Read the Operation Manual completely before operation, and keep this manual available whenever necessary.

2. If the set temperature is repeatedly changed by 10°C or more, the thermo-con may fail in short periods of time.

Operating Environment/Storage Environment

⚠Warning

1. Keep within the specified ambient temperature and humidity range.

Also, if the set temperature is too low, condensation may form on the inside of the thermo-con or the surface of piping even within the specified ambient temperature range. Dew condensation can cause failure, and so must be avoided by considering operating conditions.

2. The thermo-con is not designed for clean room usage.

The pump and fan generate dust.

3. Low molecular siloxane can damage the contact of the relay.

Use the thermo-con in a place free from low molecular siloxane.

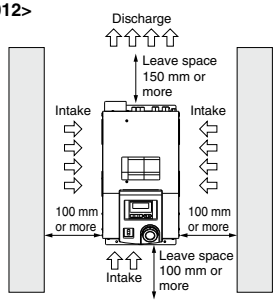
Operating Environment/Storage Environment

⚠Warning

4. Installation conditions

If the space for the intake and discharge of air is insufficient, the amount of transferred air will decrease, which can impair the performance and life of the product. Therefore, keep the conditions illustrated below for installation. Also, if ambient temperature is expected to be over 35°C, vent or exhaust air to prevent the increase of ambient temperature over 35°C.

<HEC006/012>



<HEC001/003>

It is not necessary to leave space for ventilation. Install the product while taking working space for installation and maintenance into account. However, ventilation must be also considered so that ambient temperature does not excessively rise.

Facility Water

⚠Caution

1. If the temperature of the facility water is too low, it can cause formation of dew condensation inside the heat exchanger.

Supply facility water with a temperature over the atmospheric dew point to avoid the formation of dew condensation.

2. If the facility water piping is connected to multiple machines, the facility water exchanges heat at the upstream side and its temperature will become higher as it goes downstream.

Limit the number of connected thermo-cons to two per facility water system, and if more than two thermo-cons are to be connected, increase the number of systems.

Circulating Fluid

⚠Caution

1. Use tap water or fluid which will not damage the wetted parts material as described in this catalog's specifications.

(PPE, PP glass 10%, Alumina ceramics, Carbon, EPDM, Stainless steel 303, Stainless steel 304, PE, PP, NBR)

2. Deionized water (with an electrical conductivity of approx. 1 μS/cm) can be used, but may lose its electrical conductivity.

Specific Product Precautions 2

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 13 to 16 for Temperature Control Equipment Precautions.

Circulating Fluid

⚠Caution

3. If deionized water is used, bacteria and algae may grow in a short period.

If the thermo-con is operated with bacteria and algae, its heat exchanging capacity or the capacity of the pump may deteriorate. Exchange all deionized water regularly depending on the conditions (once a month as a guide).

4. If using a fluid other than this catalog, please contact SMC beforehand.

5. The maximum operating pressure of circulating fluid circuit is 0.1 MPa.

If this pressure is exceeded, leakage from the tank in the thermo-con can result.

6. Select a pipe with a length and diameter which allow a flow rate of 3 L/min or more for the circulating fluid.

If the flow rate is less than 3 L/min, the thermo-con cannot provide precise control, but also can fail because of the repeated cooling and heating operation.

7. A magnet driven pump is used as a circulating pump.

A fluid which contains metal powders such as iron powder cannot be used.

8. The thermo-con must not be operated without circulating fluid.

The pump can break due to idling.

9. If the tank lid is opened after the supply of circulating fluid, the circulating fluid may spill out depending on the condition of external piping.

10. If an external tank is used, the circulating fluid may spill out from the internal tank lid depending on where the external tank is installed.

Check that the internal tank has no leakage if using an external tank.

11. If there is a point where fluid is released to atmosphere externally (tank or piping), minimize the piping resistance at the circulating fluid return side.

If the piping resistance is too large, the piping may be crushed, or the built-in circulator tank may be deformed or cracked because the pressure in the piping for return will become negative. The built-in circulator tank is made of resin (PE). Therefore, the tank may be crushed if the pressure is negative. Special attention must be paid if the flow rate of the circulating fluid is high. To avoid getting negative pressure less than –0.02 MPa, the piping for return should be as thick and short as possible to minimize the piping resistance. It is also effective to restrict the flow rate of circulating fluid or remove the gasket of internal tank for the release to atmosphere.

12. If fluorinated fluid is used in the thermo-con (HEC006/012), static electricity will be generated by the flow of fluid. This static electricity may be discharged to the board of the thermo-con, causing damage or operation failure and loss of data of such as set temperature.

Ground pipe in order to remove static electricity.

13. Avoid operation with cavitation or bubbles due to low fluid level in the tank. This may shorten the pump life.

Circulating Fluid

⚠Caution

14. If tap water is used, it should satisfy the quality standards shown below.

Tap Water (as Circulating Water) Quality Standards

The Japan Refrigeration and Air Conditioning Industry Association
JRA GL-02-1994 "Cooling water system – Circulating type – Supply water"

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25°C)	—	6.0 to 8.0	○	○
	Electrical conductivity (25°C)	[μS/cm]	100* to 300*	○	○
	Chloride ion (Cl^-)	[mg/L]	50 or less	○	
	Sulfuric acid ion (SO_4^{2-})	[mg/L]	50 or less	○	
	Acid consumption amount (at pH4.8)	[mg/L]	50 or less		○
	Total hardness	[mg/L]	70 or less		○
	Calcium hardness ($CaCO_3$)	[mg/L]	50 or less		○
	Ionic state silica (SiO_2)	[mg/L]	30 or less		○
Reference item	Iron (Fe)	[mg/L]	0.3 or less	○	○
	Copper (Cu)	[mg/L]	0.1 or less	○	
	Sulfide ion (S_2^-)	[mg/L]	Should not be detected.	○	
	Ammonium ion (NH_4^+)	[mg/L]	0.1 or less	○	
	Residual chlorine (Cl)	[mg/L]	0.3 or less	○	
	Free carbon (CO_2)	[mg/L]	4.0 or less	○	

* In the case of [MΩ·cm], it will be 0.003 to 0.01.
- ○: Factors that have an effect on corrosion or scale generation.
- Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

Communication

⚠Caution

1. The set value can be written to EEPROM, but only up to approx. 1 million times.

In particular, pay attention to how many of times the writing is performed using the communication function.

Maintenance

⚠Warning

1. Prevention of electric shock and fire

Do not operate the switch with wet hands. Also, do not operate the thermo-con with water left on it.

2. Action in the case of error

If any error such as abnormal sounds, smoke, or bad smell occurs, cut off the power at once, and stop supplying and conveying fluid. Please contact SMC or a sales distributor to repair the thermo-con.

3. Regular inspection

Check the following items at least once a month. The inspection must be done by an operator who has sufficient knowledge and experience.

a) Check of displayed contents.
b) Check of temperature, vibration and abnormal sounds in the body of the thermo-con.
c) Check of the voltage and current of the power supply system.
d) Check for leakage and contamination of the circulating fluid and intrusion of foreign objects to it, and subsequent replacement of water.
e) Check for leakage, quality change, flow rate and temperature of facility water.